







Melting Point of Solder (Sn Ag Cu)	217
Ramp-up Rate to 217 (Melting Point of Solder)	3 /sec
Time at Temp.> 217 (Melting Point of Solder)	60~ 150 Sec
Peak Temperature	255± 5
Time within 5 below Peak Temp.	20~ 40 Sec
Cooling Rate	6 /sec (max)
Time from 25 to Peak Temp.	8min (max)

